

# Step-up Transformer Substation

Catalogue | Substation Portfolio 2026



# Step-up Substation

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## Introduction

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## **Function & Features**



#### **Function**

Our step-up substation converts low-voltage AC power generated by the PV inverter into medium-voltage AC power and feeds it into the power grid.

The Brunstock Electric step-up substation integrates the ring main unit, transformer, low-voltage cabinet and auxiliary power supply into a steel-structure container to provide a highly integrated power transformation and distribution solution for ground-based PV plants in medium-voltage grid-tied applications.

#### **Features**

#### Intelligent

- · Detects the operating status of the ring main unit, transformer, and low-voltage switchboard in real time;
- Displays power parameters online, with accurate current and voltage detection.
- Supports remote access to the running information of the complete step-up substation;
- Enables remote control of the circuit breaker for the low-voltage switchboard and ring main unit.

#### Prefabricated

- · Internal equipment has been prefabricated and installed;
- 20-foot container structure facilitates easy transportation and installation.

#### Reliable

- · Solid and reliable structure design;
- IP54 rating of medium-voltage/low-voltage rooms.

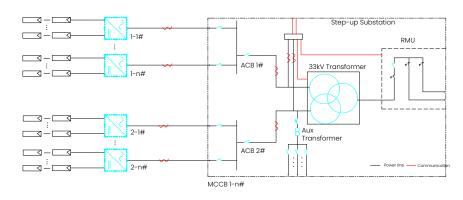
#### Fast

- Fast deployment can be implemented;
- Only low-voltage cables need to be routed in and medium-voltage cables need to be routed out onsite.

#### **Application**

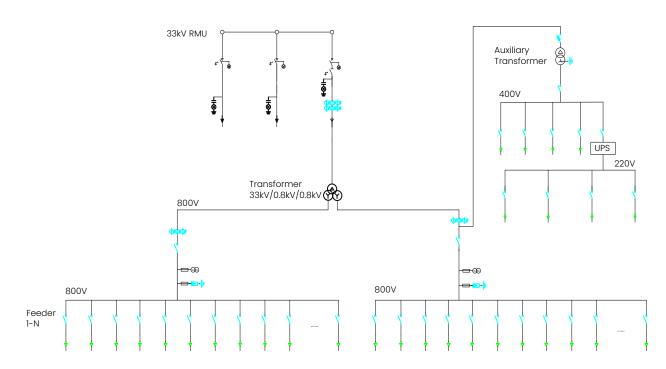
The step-up substation applies to grid-tied systems in large PV plants.

#### **Network application**



# **Application**

#### Example for 9MVA step-up substation





# Product

# Content

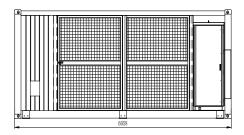
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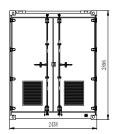
# **Product description**

## **Appearance**



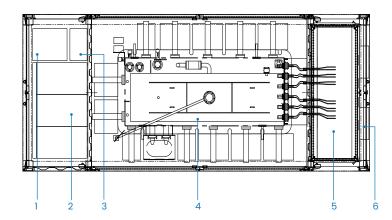
## **Exterior dimensions**





For ease of transportation, the substation has the same dimensions as a 20-foot container: 6,058mm wide x 2,896mm high x 2,438mm deep.

## Internal composition



- 1 Auxiliary transformer
- 2 MV switchgear RMU
- 3 UPS cabinet and communication box
- 4 Transformer
- 5 LV cabinet
- 6 Air conditioning

## **Product**

## Technical data

| Туре   | 3,000kVA   | 6,000kVA                                   | 9,000kVA                       |  |
|--|--|--|--------------------------------|--|
| Transformer  |  |  |                                |  |
| Transformer type                                   |  | Oil Transformer                            |                                |  |
| Rated power  | 3,000 kVA @ 40°C1  | 6,000 kVA @ 40°C1                          | 9,000 kVA @ 40°C¹              |  |
| Max. power   | 3,400 kVA @ 30°C   | 6,800 kVA @ 30°C                           | 9,000 kVA @ 30°C               |  |
| Vector group                                       | Dyll   | Dyllyll                                    | Dyllyll                        |  |
| LV / MV voltage                                    | 0.8 kV / 20 - 35 kV  | 0.8kV/0.8 k                                | ×V / 20 − 35 kV <sup>2</sup>   |  |
| Maximum input current at nominal voltage           | 2,500 A * 1  | 2,500 A * 2                                | 4,000 A * 2                    |  |
| Frequency  |  | 50Hz                                       |                                |  |
| Tapping on HV                                      |  | 0, ±2×2.5%                                 |                                |  |
| Efficiency   |  | ≥99%                                       |                                |  |
| Cooling type                                       | ONAN (Oil Natural Air Natural)   | ONAN (Oil Natural Air Natural)             | ONAN (Oil Natural Air Natural) |  |
| mpedance   | 6.5% (±10%)  | 6.5% (±10%)                                | 9.5% (±10%)                    |  |
| Oil type   |  | Mineral oil (PCB free)                     |                                |  |
| Winding material                                   |  | Al / Al                                    |                                |  |
| nsulation class                                    |  | А  |                                |  |
| MV switchgear                                      |  |  |                                |  |
| Insulation type                                    |  | SF6/Clean air                              |                                |  |
| Rated voltage                                      |  | 24 – 36 kV <sup>2</sup>                    |                                |  |
| Rated current                                      |  | 630/1250 A                                 |                                |  |
| Internal arcing fault                              |  | IAC AFLR 31.5kA/1s                         |                                |  |
| Qty of feeder                                      |  | 2-3 feeders                                |                                |  |
| MV surge arrester for VCB                          |  | Optional <sup>3</sup>                      |                                |  |
| LV panel   |  |  |                                |  |
| ACB specification                                  | 2,500 A / 800 Vac / 3P, 2 pcs  | 2,500 A / 800 Vac / 3P, 2 pcs              | 4,000 A / 800 Vac / 3P, 2 pcs  |  |
| MCCB specification                                 | 250 A / 800 Vac / 3P, 1*17 pcs   | 250 A / 800 Vac / 3P, 2*17 pcs             | 320 A / 800 Vac / 3P, 2*15 pcs |  |
| Protection   |  |  |                                |  |
| AC input protection                                |  | Circuit-breaker                            |                                |  |
| Transformer protection                             |  | Oil-temperature, oil-level, oil-press      | ure                            |  |
| Relay protection                                   |  | 50/51, 50N/51N                             |                                |  |
| LV overvoltage protection                          |  | AC Type II (optional: AC Type I + I        | l)                             |  |
| Anti-rodent protection                             |  | C5-Medium                                  | •                              |  |
| General data                                       |  |  |                                |  |
| Dimensions (W*H*D)                                 |  | 6,058mm x 2,896mm x 2,438mm                | 1                              |  |
| Approximate weight                                 | ≤ 5 T  | ≤ 22 T                                     | <u>≤</u> 28 T                  |  |
| Operating temperature                              |  |  |                                |  |
| range  |  | -25°C ~ 60°C <sup>4</sup>                  |                                |  |
| Auxiliary power supply                             | 5 kVA / 400 V (optional: max. 40 kVA)  |  |                                |  |
| 2kVA UPS   | Optional <sup>3</sup>  |  |                                |  |
| Degree of protection                               |  | IP54                                       |                                |  |
| Allowable relative humidity range (non-condensing) | 0 – 95 %   |  |                                |  |
| Operating altitude                                 | 1,000 <sup>5</sup> m (standard) / > 1,000 m (optional)   |  |                                |  |
| Communication                                      | RS485, Ethernet, Optical fiber   |  |                                |  |
| Compliance   | IEC 6007   | 76, IEC 62271-200, IEC 62271-202, IEC 6143 | 39-1, EN 50588-1               |  |
|  | and a fact the state of the sta |  |                                |  |

<sup>1.</sup> For more details on AC power, please refer to the de-rating curve.

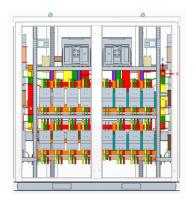
<sup>2.</sup> Rated output voltage from 20 kV to 36 kV, more available upon request

 $<sup>3. \, \</sup>text{Extra budget needed for optional features which standard product doesn't contain, more options upon request.} \\$ 

<sup>4.</sup> When ambient temperature ≥55oC, an extension roof must be equipped for the substation on site by the Brunstock distributor or end-user.

<sup>5.</sup> For higher operating altitude, please consult with Brunstock.

A transformer substation container consists of three parts: low-voltage room, transformer room, and medium-voltage room.



## Low-voltage room

The LV cabinet is located at the LV room inside the step-up substation. It is used to converge and transmit low voltage from the inverter to the step-up transformer and feed it into the MV grid.

The LV cabinet consists of LV Air Circuit-Breakers (ACB), Moulded Case Circuit-Breakers (MCCB), and other electric components.

Taking the 9,000kVA as an example, the figure below shows the internal components of the LV cabinet.

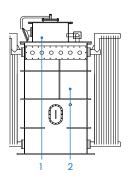
| Low-voltage switchgear                    |      |   |  |  |
|---|------|---|--|--|
| Туре                                      |      | Description   |  |  |
| Standard compliance                       |      | IEC 61439   |  |  |
| Rated voltage                             | V    | AC800   |  |  |
| Insulation voltage                        | V    | AC1,000   |  |  |
| Ingress protection                        | IP   | IP65  |  |  |
| Rated short circuit withstand current Icw | kA   | 50/1  |  |  |
| Impulse withstand voltage<br>Uimp         | kV   | 12 for incoming / 8 for feeders   |  |  |
| Main switch-ACB                           |      | Fixed, manual/electric operation,<br>Ui=1,250V, Uimp=12kV, Ue=800V,<br>In=4,000A, Icu=75kA at 800Vac,<br>Icw=75kA-1s, TMD |  |  |
| Branch-MCCB                               |      | Fixed, manual operation, Ui=1,000V,<br>Uimp=8kV, Ue=800V, In=320A, Icu=50kA<br>at 800Vac,<br>TMD                          |  |  |
| Branch-MCCB                               |      | Fixed, manual operation, Ui=1,000V,<br>Uimp=8kV, Ue=800V, In=250A, Icu=50kA<br>at 800Vac,<br>TMD                          |  |  |
| Input AC cable terminal                   |      | Screw connector, Cu or Al, max 300mm2   |  |  |
| Cable entry                               |      | Based on specific design  |  |  |
| SPD                                       |      | Uc=1,500V   |  |  |
| Power meter                               |      | Current, voltage, active and reactive power, etc  |  |  |
| Air conditioner                           | Unit | 2   |  |  |
| Dimension                                 | mm   | L2,240 x D1,040 x H2,400  |  |  |
| Ingress protection                        | IP   | IP55  |  |  |

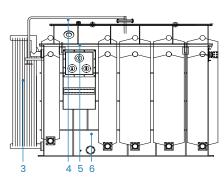


#### Transformer room

The transformer room mainly includes a transformer inside, which is used to convert the low-voltage AC power into medium-voltage AC power.

The transformer integrates accessories such as a pressure relief valve, tap changer, oil level indicator, pressure gauge, oil temperature indicator, oil filling valve and oil drain valve.





- 1 LV bushing
- 2 Tap changer
- 3 Heat sink
- 4 Oil level meter
- 5 HV bushing
- 6 Oil drain valve

The structure of 9,000kVA is shown in Fig. The oil-cooled transformer adopts natural heat dissipation, and the top is not covered.

| Step-up transformer    |                   |     |                                    |  |
|------------------------|-------------------|-----|------------------------------------|--|
| Items                  |                   |     | 9,000/33, 3 windings, oil immersed |  |
| Rated output           |                   | kVA | 9,000                              |  |
| cVector group          | )                 |     | Dyllyll                            |  |
| Type of coolin         | g                 |     | ONAN                               |  |
|                        | HV                | kV  | 33                                 |  |
| Rated<br>voltage       | LV                | kV  | 0.8                                |  |
|                        | Voltage variation |     | ±10%                               |  |
|                        | HV                | А   | 154                                |  |
| Rated<br>current       | LV1               | А   | 3,248                              |  |
|                        | LV2               | А   | 3,248                              |  |
| Number of phases       |                   |     | 3                                  |  |
| Rated frequency        |                   | Hz  | 50                                 |  |
| Frequency variation    |                   | %   | ±5                                 |  |
| Conductor<br>materials | HV                |     | Aluminum                           |  |
|                        | LV                |     | Aluminum                           |  |
| Tap changer            | LV                |     | Off circuit                        |  |
|                        | HV                |     | ±2x2.5%                            |  |

Note: More transfomrer ratings please consult to Brunstock.

| Insulation<br>level | HV               | kV | LI 170/AC 70             |  |
|---------------------|------------------|----|--------------------------|--|
|                     | LV               | kV | AC 5                     |  |
| Dimension           |                  | mm | W3,600 x D2,200 x H2,600 |  |
| Weight              | Core and winding | kg | 8,700                    |  |
|                     | Oil              | kg | 4,000                    |  |
|                     | Others           | kg | 4,935                    |  |
|                     | Total            | kg | 17,635                   |  |



## Medium-voltage room

The medium-voltage room contains a Brunstock Gas-insulated Secondary of ring main unit.

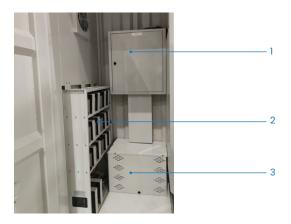
Circuit-breaker, also known as the transformer protection, which is mainly used to protect the transformer through the relay protection device. When the transformer is overloaded or short-circuited, the circuit-breaker can be reliably disconnected; When the transformer experiences an over-temperature fault, heavy gas fault, or oil over pressure fault, the circuit-breaker trips and the system is quickly protected.

The medium-voltage room also contains a communication box and a power distribution cabinet inside.

| Medium-voltage switchgear   |                  |      |  |
|---|------------------|------|--|
| Туре  |                  |      | RMU  |
| Rated voltage   |                  | kV   | 40.5                                       |
| Rated frequency   |                  | Hz   | 50   |
| l min power frequency withstand voltage<br>(RMS)<br>(phase to phase, to earth/across isolating<br>distance) |                  | kV   | 95/118                                     |
| Lightning impulse withstand voltage (RMS) (phase to phase, to earth/across isolating distance)              |                  | kV   | 185/215                                    |
| Rated busbar current  |                  | А    | 630/1,250                                  |
| Rated short-circuit   | breaking current | kA   | 20/25/31.5                                 |
| Rated short-<br>time withstand<br>current/duration  | Load switch      | kA/s | 20/4; 25/3                                 |
|   | Circuit-breaker  | kA/s | 25/3; 31.5/4                               |
| Protection degree of gas-filled compartment   |                  | IP   | 67   |
| Protection degree of switchgear   |                  | IP   | 4X   |
| Panel dimension without top box (W x D x H)   |                  | mm   | 450/500x980/1,000x1,900                    |
| Functional panel weight   |                  | kg   | 650~700                                    |
| Extension   |                  |      | Top ( Lateral optional)                    |
| Internal arc classification   |                  | kA/s | C: AFLR 25/1; 20/1<br>V: AFLR 25/1; 31.5/1 |

## **Auxiliary power supply**

Auxiliary power supply consists of auxiliary transformer, auxiliary power supply box and UPS. The exterior appearance and internal components of the cabinet are optional supplied by Brunstock.



- 1 Auxiliary power supply box
- 2 UPS cabinet and communication box
- 3 Auxiliary transformer

| Auxiliary power supply                    |     |                               |  |
|---|-----|-------------------------------|--|
| Auxiliary transformer                     |     |                               |  |
| Transformer type                          | KVA | 15 (5~15, optional>15)        |  |
| Rated voltage                             | V   | 800/400                       |  |
| Connection symbol                         |     | Dynii                         |  |
| Auxiliary transformer enclosure dimension | mm  | W400 x D400 x H500            |  |
| Auxiliary transformer location            |     | MV compartment, floor mounted |  |
| Power supply box                          |     |                               |  |
| Incoming MCB                              | Pcs | 1, 63/C32A,3P, OF             |  |
| Feeder MCB                                | Pcs | 5, 63/C16/10/6A,2P, 400V      |  |
| Feeder MCB                                | Pcs | 4, 63/C32/6A,2P, 220V         |  |
| Dimension                                 | mm  | W600 x D180 x H800            |  |
| UPS                                       |     |                               |  |
| UPS                                       | Set | 1 x 2kVA/2h, or on request    |  |
| Battery                                   | Pcs | 6 x 12V/7Ah, or on request    |  |

## Thermal design

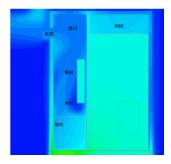
#### Thermal design

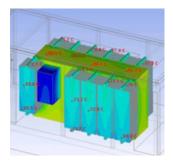
Considering different working conditions and requirements for each compartment and component, Brunstock Electric's step-up substation adopts different cooling method for different compartments:

- The ingress protection level of the LV room/cabinet is high, it uses methods air conditioner to take away the LV room/cabinet indoor heat.
- The MV transformer adopts ONAN mode;
- The MV switchgear and the communication & power distribution cabinet adopt the cooling method natural cooling via vents, air intake from the bottom and air extraction of the fan above.

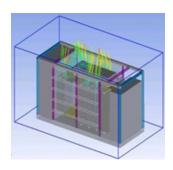
Our science-based cooling structure design ensures cooling efficiency and effectively extends the service life of internal components and the entire container.

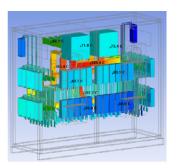
Flow field analysis of step-up substation





Temperature field analysis of step-up substation

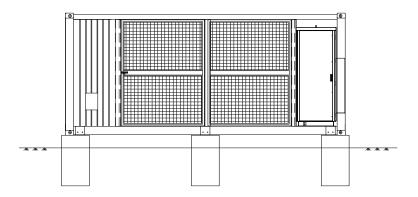


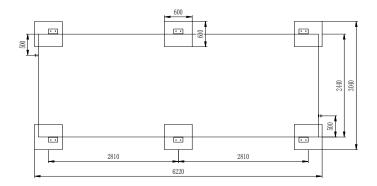


# Foundation

## Foundation

Construct a foundation of the correct dimensions based on the site design drawing. This figure is for reference only.





Brunstock Electric Ltd.
Unit B,8/F, Shun Ho Tower, 24-30
House Street, Central, Hong Kong
T +852 2393 8005
F +852 2393 8808
info@brunstock.com
brunstock.com

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